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## VAN STYLING PARTS & ACCESSORIES

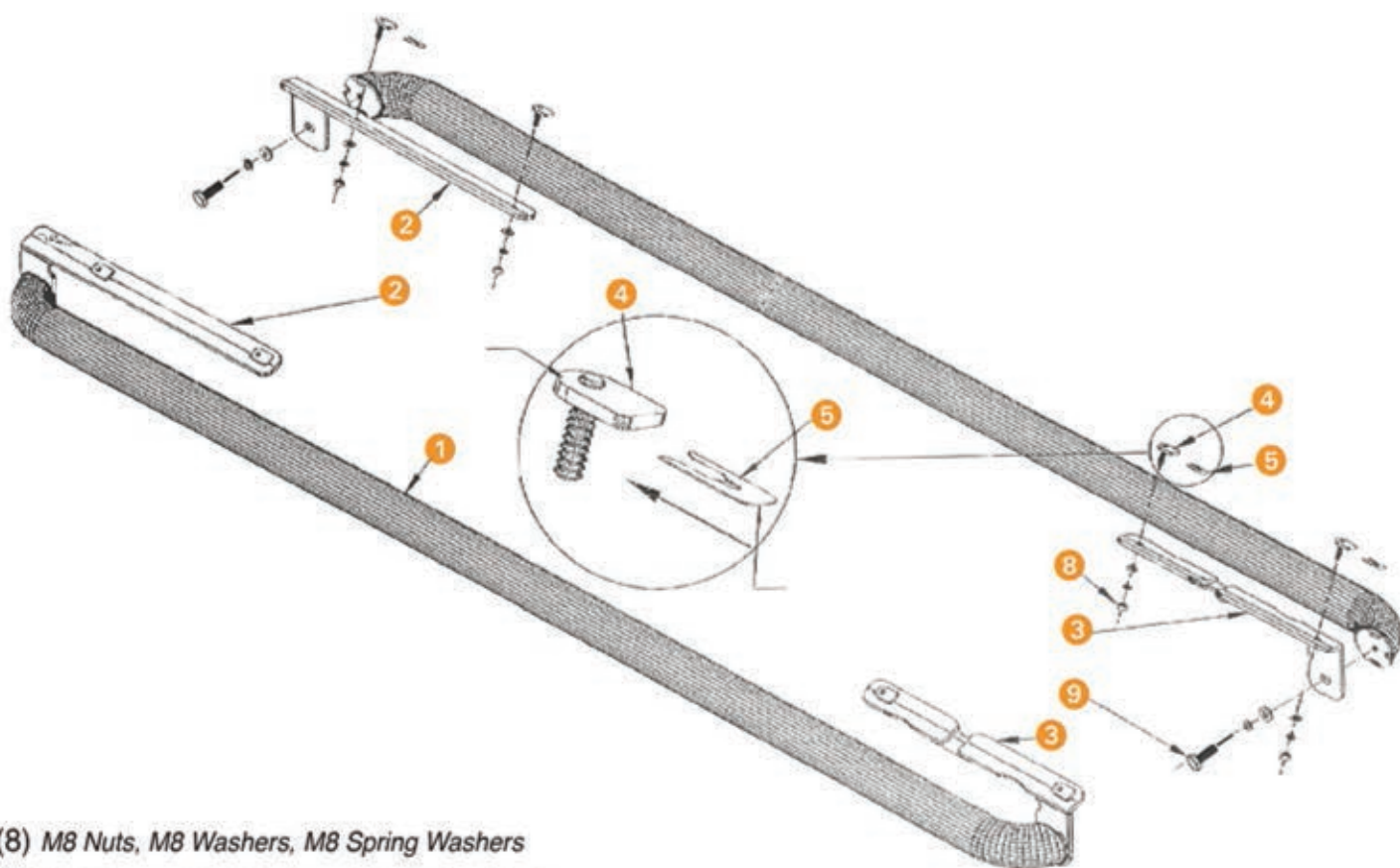
### VW TRANSPORTER T5 T5.1 T6 T6.1

### O.E SPORTLINE STYLE SIDE BARS FITTING GUIDE

Please read these instructions carefully before setting up your canopy and retain them for future reference.

Before you start, check you have all the components:

- |                            |   |
|----------------------------|---|
| (1) Side Bars (x2)         | (7) M10 Spring Washers (x4)                   |
| (2) Front Brackets (x2)    | (8) M8 Nuts (x8)                              |
| (3) Rear Brackets (x2)     | (9) M10 Screw (x4)                            |
| (4) Threaded Plates (x8)   | (10) M10 Washers (x4)                         |
| (5) M8 Spring Washers (x8) | (11) Lock (x8)                                |
| (6) M8 Washers (x8)        | ** Please note item '9', has been replaced    |
|                            | with a Nut & Stud with allen key holding end. |



- (8) M8 Nuts, M8 Washers, M8 Spring Washers  
(9) M10 Screw, M10 Washers, M10 Spring Washers

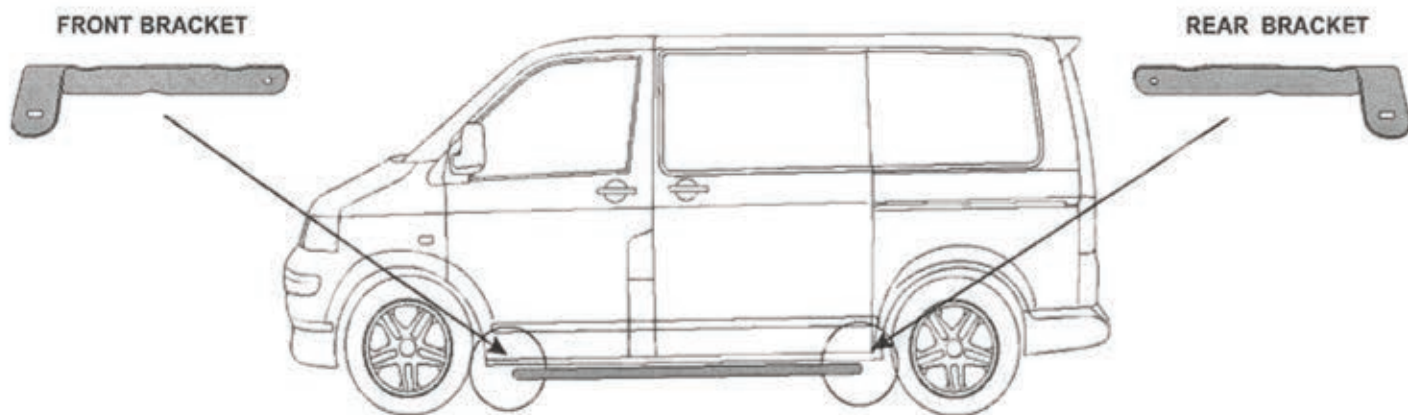
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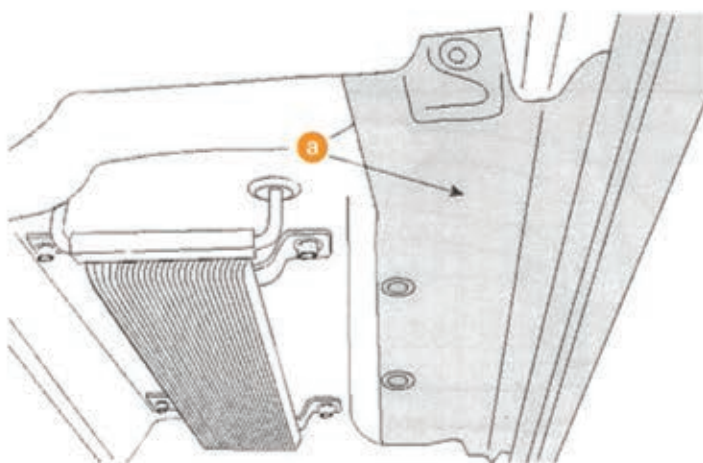
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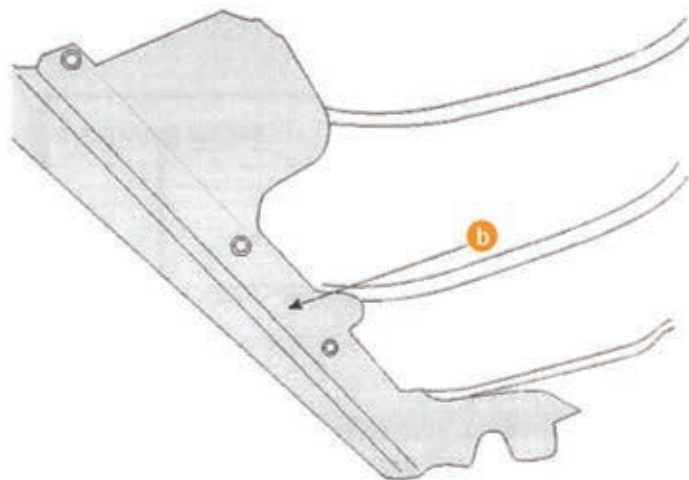
### O.E SPORTLINE STYLE SIDE BARS FITTING GUIDE



1. Clean the installation areas and then identify the front and the rear brackets, as shown.



2. Remove the front splash shield (a) by unscrewing the retaining bolts.



3. Remove the rear splash shields (b) by unscrewing the retaining bolts.

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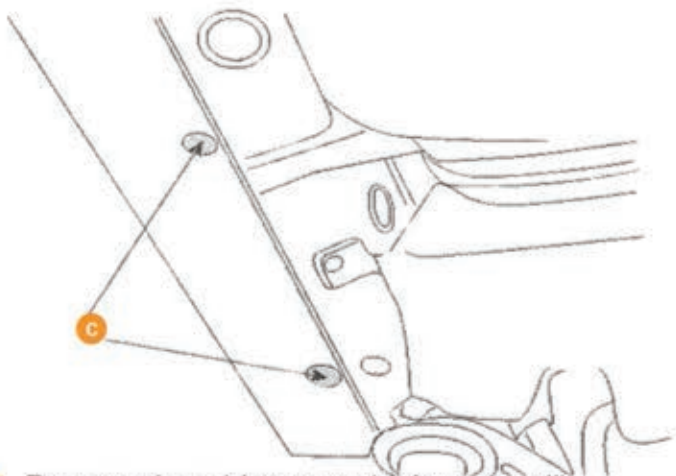


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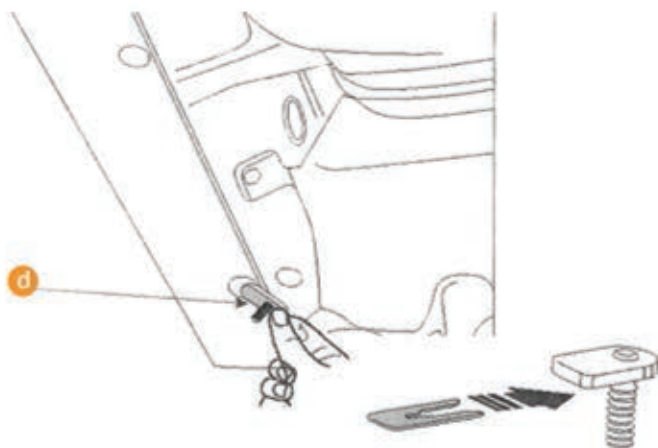
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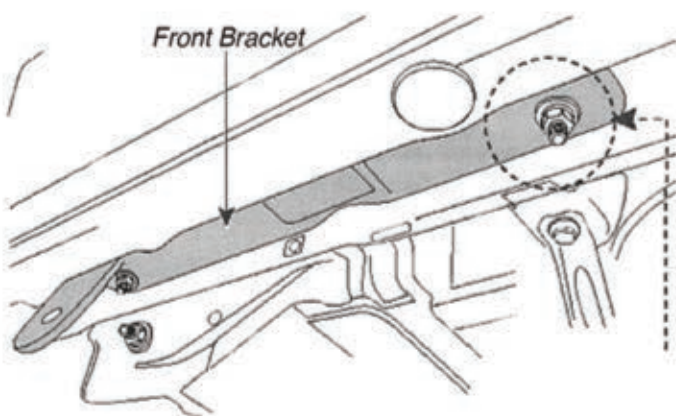
### O.E SPORTLINE STYLE SIDE BARS FITTING GUIDE



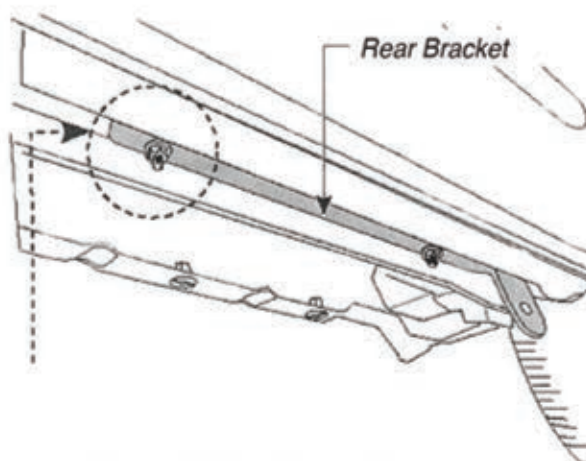
4. Remove the rubber caps (c) from the sill rail in the chassis from the front and rear of the vehicle which align with the holes in the mounting brackets.



5. Once the rubber caps are removed, insert the threaded plates (d) inside the holes on the chassis so its threaded ends are exposed. Do this for the front and rear. Once installed, slide the lock into the threaded plate into the threaded section as shown. This will stop the threaded plate from being pushed into the chassis.



6. Place the front bracket on the thread plates so its threaded end extends.

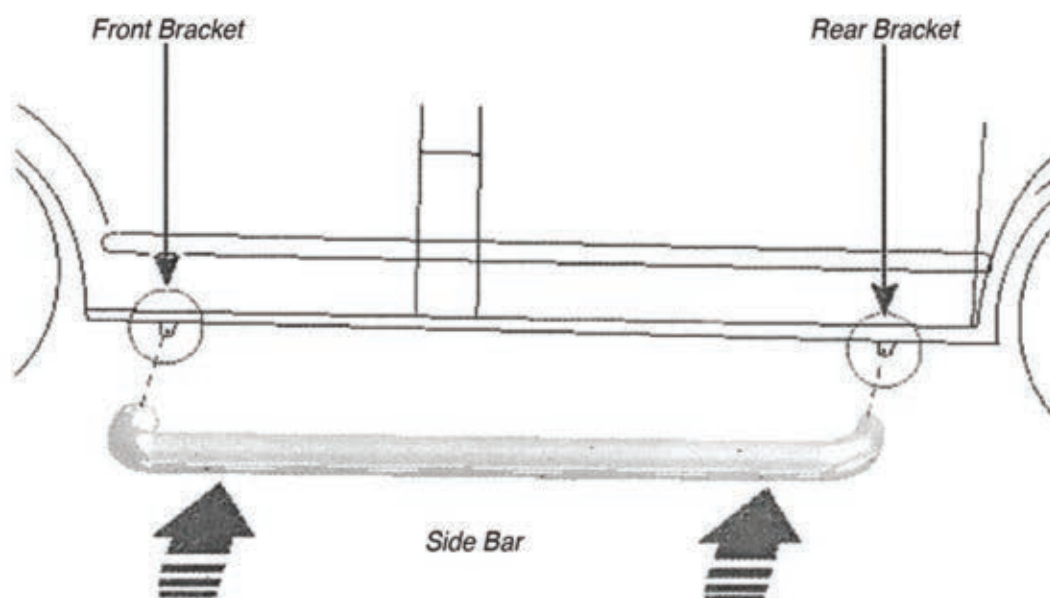


7. Place the rear bracket on the thread plates so its threaded end extends through the bracket and secure with M8 washers, M8 spring washers and M8 nuts.

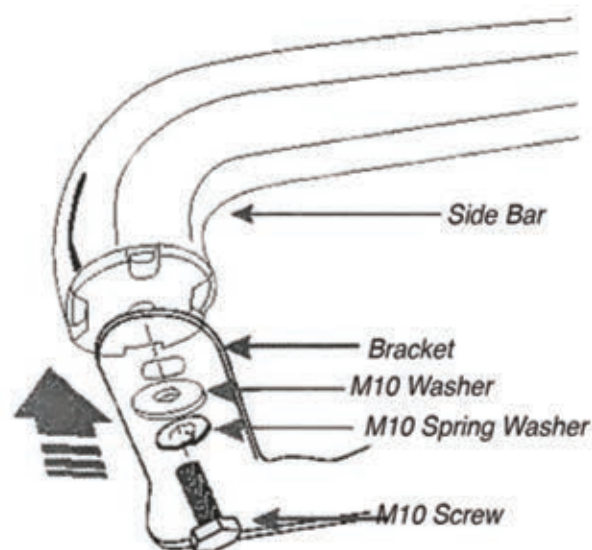
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8. Hold the side bar into position and attach using M10 screws, M10 washers and M10 spring washers. Tighten all the bolts fixing the bracket to the vehicle; then finish by tightening the bolts holding the side bar to the brackets using the following torque settings as guide.



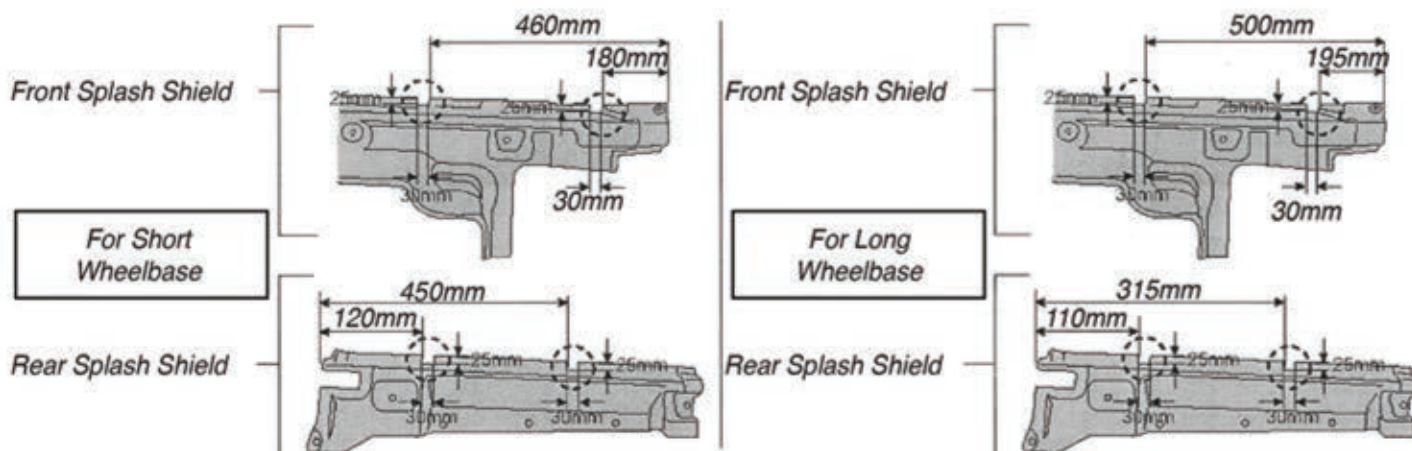
Thread Size	Torque Setting	Spanner/Socket Size
M8	20Nm	14mm
M10	41Nm	17mm

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9. Before re-installing splash shields, it is necessary to remove some of the material from the splash shields to allow clearance for the M8 nuts on the mounting bracket. On the front splash shield, from the front edge, measure along 180mm (SWB) and make a cut 25mm deep. Make another cut a further 30mm from this cut, also 25mm deep and remove the section of material. Then take another measurement from the front edge of the 480mm (SWB) and repeat the procedure for removing another section of material, 25mm x 30mm.

On the rear splash shield, from the back edge, measure along 120mm (SWB) and make a cut 25mm deep. Make another cut a further 30mm from this cut, also 25mm deep and remove the section of material. Then take another measurement from the back edge of the 450mm (SWB) and repeat the procedure for removing another section of material, 25mm x 39mm. Apply these principles for the long wheel base with the correct measurements as shown above.

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